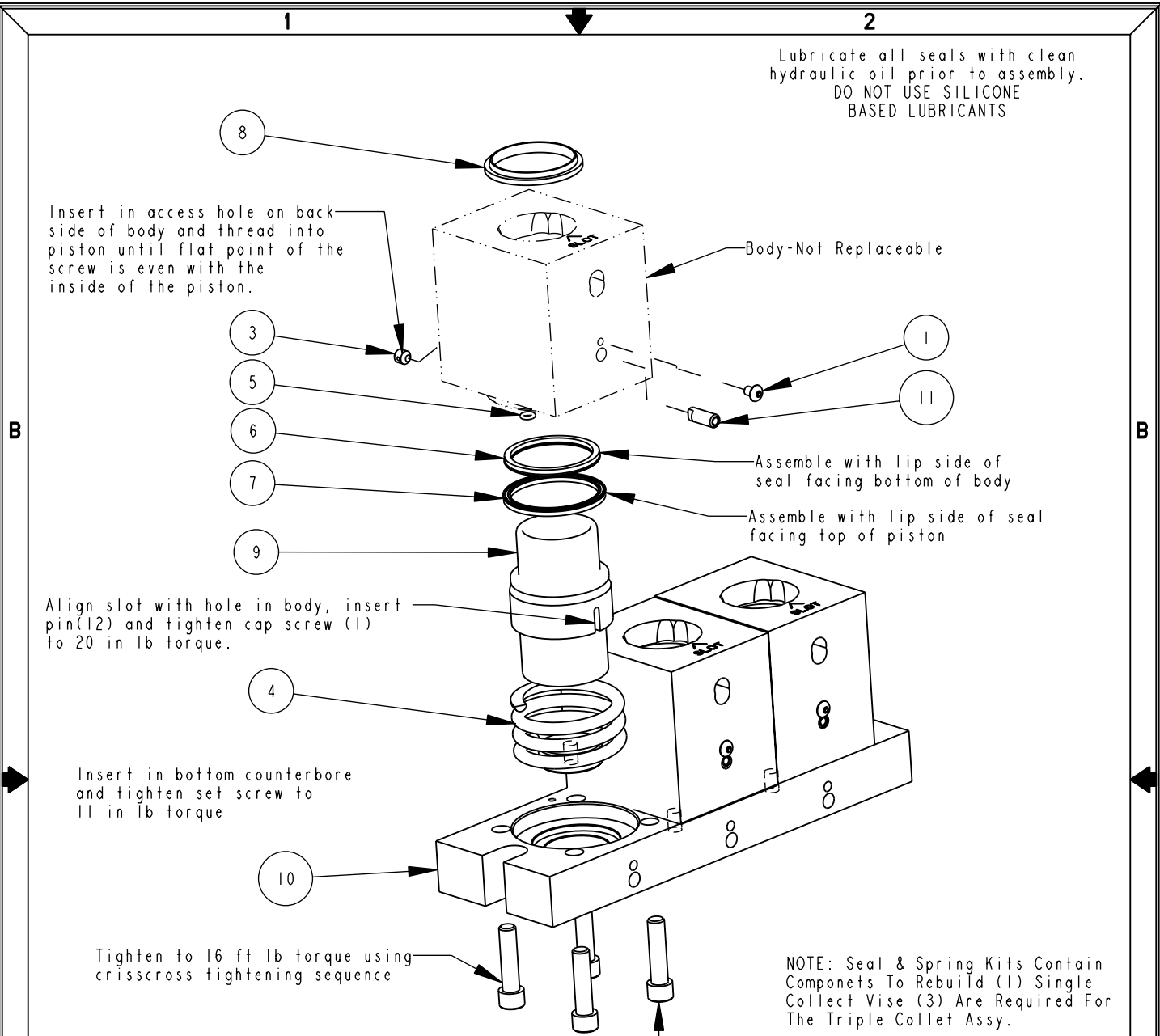


Lubricate all seals with clean hydraulic oil prior to assembly.  
DO NOT USE SILICONE BASED LUBRICANTS



NOTE: Seal & Spring Kits Contain Components To Rebuild (1) Single Collect Vise (3) Are Required For The Triple Collet Assy.

12	3	81591901	LOCATOR, VISE, COLLET
11	3	81591900	PIN, GUIDE, VISE, COLLET
10	1	81541903	BASE, VISE, COLLET, TRIPLE
9	3	81511900	PISTON, VISE, COLLET
8	3	39011077	WIPER, SNAP-IN, (1-1/2), 90 AU
7	3	39011076	SEAL, LOADED LIP
6	3	39011075	SEAL, LOADED LIP
5	3	39000053	O-RING, (-007), .145x.070, 70 NBR
4	3	23315002	SPRING
3	3	21440006	SHSS, FLAT POINT, SELF-LOCKING
2	12	21411010	SCREW, CAP, SOCH, 5/16-18 X 1-1/4, ALY
1	3	21410006	BHCS, 8-32 x 1/4, SST
No.	QTY	PART No.	DESCRIPTION

Standard Seal Kit 60-1221-19	Fluorocarbon Seal Kit 6V-1221-19	Spring Kit 61-1551-19
39-0110-76	39-V110-76	39-0000-53
39-0110-77	39-V110-77	23-3150-02
39-0000-53	39-V000-53	
39-0110-75	39-V110-75	

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

Model Number  
**15-5119-03**

PARTS LIST, ASSY, VISE, COLLET, TRIPLE

J	2319	RELEASE	MES	02-19-07
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: <b>Released</b>		
DATE:	05-15-90	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SIZE  
A  
**PL-1519** REV J

FORM FEG035\_PL\_ASIZE, REV. A

SHEET 1 OF 1